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D412-698-035
Job Sheet 186767-A



Part No: D412-698-035

Job Qty: 3 ea

Part Name: Cabin Door Handle - Composite Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/31/18

Job Tracking No:

Due Date: 12/17/18

Created By: Sonia Quirion

Type: SOLD

Description:

Note: URF 18-854 18.12.05 (SAD) IIN-D412-698 REV.G IPP Rev:A New Issue 08.07.03 EC verified by:LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	12/17/18	12/17/18	0.00	0.00	Start Up Stores/Pkg-2		DEC 31 2018
110	Packaging	3 pcs	12/17/18	12/17/18	0.00	0.00	Packaging1-4		JAN 15 2019
120	QC	3 pcs	12/17/18	12/17/18	0.00	0.00	QC4		JAN 15 2019
125	DC	3 pcs	12/17/18	12/17/18	0.00	0.00	DC		JAN 15 2019
130	Packaging	3 pcs	12/17/18	12/17/18	0.00	0.00	Packaging3-2		JAN 15 2019
140	QC21-FG	3 Ea	12/17/18	12/17/18	0.00	0.00	QC21		JAN 15 2019
Part Op 125 - Photocopy bluefile & type labels per PPP D412-698-035 CHG002									
Descriptions: 130 - Identify and pack for shipping as per PPP D412-698-035 Location:FG022									JAN 15 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R8	Screw	36 Ea (12 ea)	90-Start up Operation	5006389X 36
D3779-043	Handle Assembly (Interior)	6 pcs (2 ea)	90-Start up Operation	5133905
D3779-3	Plate	6 pcs (2 ea)	90-Start up Operation	5134655
MS21042L3	Nut	36 Ea (12 ea)	90-Start up Operation	5132364
MS24694-S51	Screw	36 Ea (12 ea)	90-Start up Operation	5123459
NAS1149D0332J	Washer	36 Ea (12 ea)	90-Start up Operation	5113751
D3779-041	Handle Assembly (Exterior)	6 Ea (2 ea)	110-Packaging	5134230X1 F129418X2 5144686X3

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R8	36	153	0
	D3779-043	6	1	0
	D3779-3	6	6	0
	MS21042L3	36	2,569	0
	MS24694-S51	36	257	0
	NAS1149D0332J	36	2,138	0
	D3779-041	6	14	0
110-Packaging				

DART

AEROSPACE

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Container No: S140992



Part: D412-698-035

Job No: 186767-A

Serial No/Batch: S140991

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue Part FAA STC SR01446NY 08/02/08, EASA

8.0 PARTS LIST – CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 412-030-300-XXX COMPOSITE DOORS)

Qty -019	Qty -021	Qty -031	Qty -032	Qty -033	Qty -035	Qty -037	Qty -038	Part Number	Description
X								D412-698-019	BEARING OVERHAUL KIT
	X							D412-698-021	REPLACEMENT SHIM KIT
		X						D412-698-031	CABIN DOOR ROLLER KIT, LH
			X					D412-698-032	CABIN DOOR ROLLER KIT, RH
				X				D412-698-033	REPLACEMENT DOOR TRACK KIT
					X			D412-698-035	DOOR HANDLE KIT
						X		D412-698-037	BRACKET KIT, LH (COMPOSITE DOORS)
							X	D412-698-038	BRACKET KIT, RH (COMPOSITE DOORS)
7								D3121-21	BOLT
5								D3121-241	BEARING ASSEMBLY
1								D3137-3	GUIDE
1								D3137-5	WASHER
2								D3183-045	BEARING ASSEMBLY
	3							D3238-1	SHIM
	1							D3238-3	SHIM
	2							D3238-5	SHIM
	6							D3238-11	SHIM
	2							D3238-13	SHIM
	4							D3238-15	SHIM
		1						D3121-143	BRACKET ASSEMBLY
			1					D3121-144	BRACKET ASSEMBLY
		1	1	1				D3202-3	COVER
		3	3					D3674-041	BRACKET ASSEMBLY
		1						D3674-043	ROLLER BRACKET ASSEMBLY
			1					D3674-044	ROLLER BRACKET ASSEMBLY
		1	1					D3674-045	ROLLER BRACKET ASSEMBLY
		9	9	9				D3675-1	BRACKET
						1		D3675-5	FORWARD BRACKET, LH
							1	D3675-6	FORWARD BRACKET, LH
					2			D3779-041	HANDLE ASSEMBLY
					2			D3779-3	PLATE
					2			D3779-043	HANDLE ASSEMBLY
					12			AN525-832R8	SCREW
					12			NAS1149D0332J	WASHER (AN960JD10L)
					12			MS21042L3	NUT
					12			MS24694-S51	SCREW
1								MS24694-S101	SCREW